## CATALYTIC SYNTHESIS OF THE METHYL ESTER OF (9Z,12R)-12-(METHOXYCARBONYLMETHOXY)-OCTADEC-9-ENOIC ACID

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Ricinoleic [(9Z,12R)-hydroxyoctadec-9-enoic] acid is the principal component of castor oil and is considered a promising synthon for the preparation of chiral polyfunctional compounds owing to its availability [1-3]. Furthermore, its derivatives possess a broad spectrum of biological activity [4-7].

Therefore, we developed a synthesis of the methyl ester of (9Z,12R)-12-(methoxycarbonylmethoxy)octadec-9-enoic acid (1) via the reaction of the methyl ester of ricinoleic acid (2) and methyldiazoacetate in the presence of catalysts based on Cu, Rh, or Pd. Ester 2 in  $CH_2Cl_2$  at  $40^{\circ}C$  with 0.5 mol%  $Rh_2(OAc)_2$  reacts regioselectively with  $N_2CHCO_2CH_3$  to give an optically active addition product of methoxycarbonylcarbene to the O–H bond of 1 in 78% yield. In addition to ester 1, dimethyl esters of maleic (3) and fumaric (4) acids, the content of which was <9%, were also isolated from the reaction mixture. It should be noted that carbenes generated from diazoesters can react with enols, as a rule, to add to the O–H bond or to the C=C double bond [8].

OH 
$$CO_2Me$$
  $N_2CHCO_2Me$   $CO_2Me$   $CO$ 

The compounds Cu(CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub>, Rh<sub>2</sub>(CF<sub>3</sub>CO<sub>2</sub>)<sub>4</sub>, Pd(acac)<sub>2</sub>, and Pd(OAc)<sub>4</sub> were less effective as catalysts (Table 1). **Methyl Ester of (9Z,12R)-12-(Methoxycarbonylmethoxy)octadec-9-enoic Acid (1).** A solution of ester **2** (0.2 g, 0.64)

Methyl Ester of (9Z,12R)-12-(Methoxycarbonylmethoxy)octadec-9-enoic Acid (1). A solution of ester 2 (0.2 g, 0.64 mmol) and Rh<sub>2</sub>(OAc)<sub>4</sub> (1.42 mg, 0.5 mol%) in CH<sub>2</sub>Cl<sub>2</sub> (0.5 mL) was added dropwise with heating and stirring to a solution of N<sub>2</sub>CHCO<sub>2</sub>CH<sub>3</sub> (0.064 g, 0.64 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (1 mL). The reaction mixture was stirred for 3 h at 40°C. The solvent was evaporated. The solid was chromatographed on an L 40/100- $\mu$ m silica-gel column with elution by petroleum ether:Et<sub>2</sub>O (15:1). Yield of compound 1, 0.19 g (78%), oil, [ $\alpha$ ]<sub>D</sub><sup>20</sup> +11.24° (c 16.5, CHCl<sub>3</sub>).

IR spectrum (v, cm<sup>-1</sup>): 1150, 1220, 1465, 1755.

PMR (300 MHz, CDCl<sub>3</sub>, δ, ppm, J/Hz): 0.75 (3H, t, J = 6.5, CH<sub>3</sub>-18), 1.10-1.55 (20H, m, CH<sub>2</sub>), 1.90 (2H, q, J = 6.42, CH<sub>2</sub>-8), 2.10-2.21 (4H, m, CH<sub>2</sub>-11, CH<sub>2</sub>-2), 3.20-3.30 (1H, m, CH-12), 3.52 (3H, s, CO<sub>2</sub>CH<sub>3</sub>), 3.61 (3H, s, OCH<sub>3</sub>), 4.00 (2H, d, OCH<sub>2</sub>CO<sub>2</sub>,  $^2$ J 19.23), 5.20-5.40 (2H, m, CH=CH).  $^{13}$ C NMR (75.47 MHz, CDCl<sub>3</sub>): 13.96 (q, C-18), 22.53 (t, C-17), 24.82 (t, C-3), 25.19 (t, C-14), 27.30 (t, C-13), 29.01 (t, C-4, C-6), 29.06 (t, C-5), 29.33 (t, C-7), 29.41 (t, C-15), 31.32 (t, C-8), 31.73 (t, C-16), 33.65 (t, C-11), 33.95 (t, C-2), 51.25 (q, CO<sub>2</sub>CH<sub>3</sub>), 51.57 (q, CO<sub>2</sub>CH<sub>3</sub>), 66.44 (t, OCH<sub>2</sub>CO<sub>2</sub>), 80.57 (d, C-12), 124.93 (d, C-10), 131.92 (d, C-9), 171.01 (s, OCH<sub>2</sub>CO<sub>2</sub>), 174.05 (s, CO<sub>2</sub>CH<sub>3</sub>).

Mass spectrum (EI, 70 eV), m/z: 384 [M<sup>+</sup>].

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TABLE 1. Effect of Reaction Conditions and Catalyst on Yield of product 1 (CH<sub>2</sub>Cl<sub>2</sub>, 3 h)

Catalyst, mol%	2:N <sub>2</sub> CHCO <sub>2</sub> CH <sub>3</sub>	T, °C	Yield of 1, %	Yield of <b>3</b> + <b>4</b> , %
Cu(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub> (1.0)	1:2	20	31	28
$Cu(CF_3SO_3)_2$ (1.0)	1:1	40	22	31
$Rh_2(OAc)_4(0.5)$	1:1	14	50	15
$Rh_2(OAc)_4(0.5)$	1:1	40	78	9
$Rh_2(CF_3CO_2)_4(0.5)$	1:2	20	57	46
$Pd(acac)_2$ (1.0)	1:1	40	56	13
$Pd(OAc)_2 (1.0)^*$	1:2	20	7	45
$Pd(OAc)_2$ (1.0)	1:1	40	7	46

 $<sup>*</sup>Et_2O$  solvent.

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